



Loading a Backup in Stepper

Step 1. Double Click on the Stepper.exe icon.



Stepper.exe

Step 2. Confirm the Software is communicating. *Logic, Bios and Controls*. If the characters displayed are unreadable (pictured below), then one of three errors could be occurring.

- A. The COM cable from the PC to Stepper box is not attached and or damaged.
- B. The Stepper Box is not functioning and will need to be replaced or repaired.

Quadra Step Setu	p		1				×
Load Defaults	Load Set	up	Save	Setup	Joystic	k Setu	P OK
- Motors	XAxi	s	YAX	is	ZAx	s	Versions
Active Current	2.04	•	2.04	-1	100		BIOS: IIIIIIIIIII
Idle Current	0.1A		0.1A	•	0.1A		Controls: 1,4b
Limit Switch	None	٠	None	•	None	•	Active 7 Avie
Trackball						_	ET 2 Speeds
Coarse Rate	16	•	16	٠	16	٠	Speed Toggle
Medium Rate	8	•	8	•	8	*	Button 1 💌
Fine Rate	4	٠	4	*	4	*	Axis-Lock Toggle
Bernet Com	Tree	-	Ter c	-	E.c.		The second secon

Step 3. Click on Load Setup

Quadra Step S	ietup		
Load Defaults	Load Setup	Save Setup	Joystick Setup
Motors Active Current Idle Curre <mark>Cli</mark> Limit Swi i Se	2.04 ck on Load tup.	Y Axis 2.0A • 0.1A • None •	Z Axis 2.0A V BIOS 0.1A Cont None V F
Trackball Coarse Rate Medium Rate Fine Rate	16 • 8 • 4 •	16 • 8 • 4 •	16 V 3 8 V Butt 4 Axis

The L.S. Starrett Company Starrett Kinemetric Engineering, Inc. 26052 Merit Circle, Suite 103 Laguna Hills, CA 92653 - USA Tel.: 949 348-1213 / Fax: 949 582-8040 www.Starrett Kinemetric.com





Loading a Backup in Stepper

Step 4. Load the appropriate backup. (found on the system or provided by the manufacturer). Configuration file can be identified with a <u>.cfg</u> in the name.



Note: Load time may take a while depending on the computers processing speed.

Step 5.

Load Defaults	Load Setup	Save Setup	Joystick Setup	ОК
Motors CI Active Cu M Idle Curre CI Limit Swith a T	ick Enab otors bel icking or id exitin	le fore	Z Axis 2.04 • Bil 0.1A • Co None	Versions igic: IIIIIIIE DS: Invalid introls: 1,4b Ernadle Motor
Trackball Coarse Ra Medium R	tepper oftware.		16 • •	Active 2 Axis 3 Speeds Speed Toggle utton 1