



Click Joystick Setup to display the Joystick Setup screen shown on the next page. Move the joystick through its entire range of motion for all axes, then click Apply Cal.

Axis	Current	Maximum Value	Center	Minimum Value
X Axis	2.500	4.976	2.52	-0.083
Y Axis	2.500	4.995	2.51	0.015
Z Axis	2.515	4.995	2.53	-0.083
Q Axis	2.534	2.651	2.53	2.515

Axis	Deadband	Normal Speed	Fine Speed	Curvature
X Axis	8.00	100.00	25.00	0.00
Y Axis	8.00	100.00	25.00	0.00
Z Axis	8.00	100.00	25.00	0.00
Q Axis	8.00	100.00	25.00	0.00

Enable Reverse Use X Joystick Use Y Joystick

Stepper

Click Apply Settings to save the joystick settings and then click Close to return to the Encoder Setup screen. Press OK to exit.